

ENVIRONMENTAL PRODUCT DECLARATION
IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Self-drilling screws SIHGA GmbH



GENERAL INFORMATION





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Manufacturer SIHGA GmhH Address 4694 Ohlsdorf, Gewerbepark Kleinreith 4, Austria

Contact details infoldsihga.com

Website https://www.sihga.com/

EPD STANDARDS. SCOPE AND VERIFICATION

Program operator EPD Hub, hub@epdhub.com Reference standard EN 15804+A2:2019 and ISO 14025 PCR EPD Hub Core PCR Version 1.1.5 Dec 2023 Sector **Construction product** Category of EPD Third party verified EPD Parent EPD number Scope of the EPD Cradle to gate with options, A4-A5, and modules C1-C4, D EPD author Robert Schauer Independent verification of this EPD and data, according to **EPD** verification ISO 14025: Internal verification External verification **EPD** verifier Sarah Curpen, as an authorized verifier acting for EPD Hub Limited

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Self-drilling screws Product name

Additional labels

Product reference GoFix MSII: Hobet

Place of production Austria

Period for data 01/01/2023 - 31/12/2023

Averaging in EPD No averaging

Variation in GWP-fossil for A1-A3 - %

ENVIRONMENTAL DATA SUMMARY

Declared unit 1 ka Declared unit mass 1 kg GWP-fossil, A1-A3 (kgCO2e) 3.28E+00 GWP-total, A1-A3 (kgCO2e) 3.18F+00 Secondary material, inputs (%) 535 Secondary material, outputs (%) 85

Total energy use, A1-A3 (kWh) 12.9 0.02

Net freshwater use. A1-A3 (m3)

PRODUCT AND MANUFACTURER





ABOUT THE MANUFACTURER

SIHGA GmbH is an innovation leader for fastening technology in timber construction, based in Austria, which has specialized in the development of timber construction screws and special parts for over 20 years. The screws of the patented own brands GoFix® and Hobet® have all building authority approvals, technical assessments and CE marking in accordance with ETA.

PRODUCT DESCRIPTION

Self-drilling screws for use in timber construction, hereinafter referred to as SIHGA screws. SIHGA screws are divided into a drill point, compressor and/or cutting groove (if applicable), thread, friction part (if applicable), shank and screw head. The screws are made of special carbon steel and are hardened. They are coated and electrogalvanized and passivated (yellow or blue) or have a zinc-nickel coating. SIHGA screws are intended for use in service classes 1 and 2 in accordance with EN 1995-1-1. Product according to CPR based on an ETA: Regulation (EU) No. 305/2011 (CPR) applies for placing the product on the market in the European Union/European Free Trade Association /EU/EFTA (except for Switzerland). The product requires a declaration of performance considering the respective ETA and the CE marking.

Further information can be found at https://www.sihga.com/.

PRODUCT RAW MATERIAL MAL N COMPOSITION

law material category	Amount, mass %	Material origin
1etals	100	EUR
finerals	-	
ossil materials	-	
lio-based materials	-	
veraging in EPD	No averaging	
ariation in GWP-fossil for A1-A3	- %	

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C Biogenic carbon content in packaging, kg C

0.0364

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 kg
Mass per declared unit	1 kg
Functional unit	-
Reference service life	-

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).



PRODUCT LIFF-CYCLF





SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Pro	duct st	age	Asse sta				U	se sta(je			E	nd of li	fe stag	je		nd the bounda	
A1	A 2	A 3	A4	A 5	B1	B2	В3	B4	B5	B6	B7	C1	C2	C3	C4		D	
×	×	×	×	×	MND	MND	MND	MND	MND	MND	MND	×	×	×	×		×	
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/ demolition	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

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TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions,

PRODUCT LIFE-CYCLE





The transportation distance is defined according to the PCR. Average distance of transportation from production plant to building site is assumed as 100 km and the transportation method is assumed to be lorry. Vehicle capacity utilization volume factor is assumed to be 100 % which means full load. In reality, it may vary but as role of transportation emissions in total results is small, the variety in load is assumed to be negligible. Empty returns are not taken into account as it is assumed that return trip is used by the transportation company to serve the needs of other clients. Transportation does not cause losses as products are packaged properly. Environmental impacts from installation into the building include generation of waste packaging materials (A5) and release of biogenic carbon dioxide from wood pallets/cardboard boxes. No installation losses happen in this stage if the installation process is carried out appropriately.

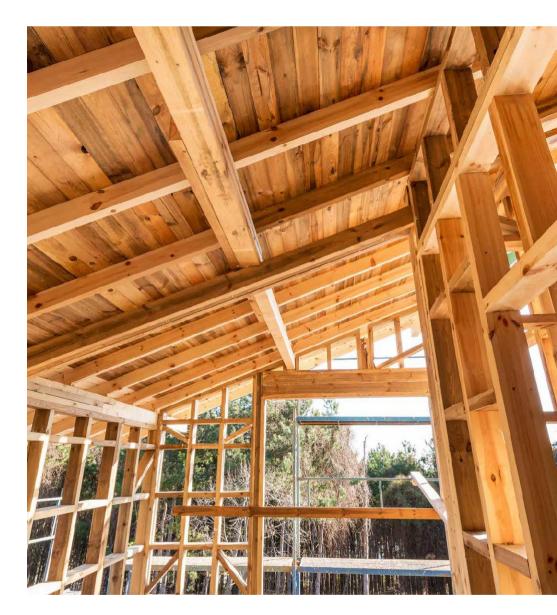
PRODUCT USE AND MAINTENANCE (B1-B7) VP

This EPD does not cover the use phase.

Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

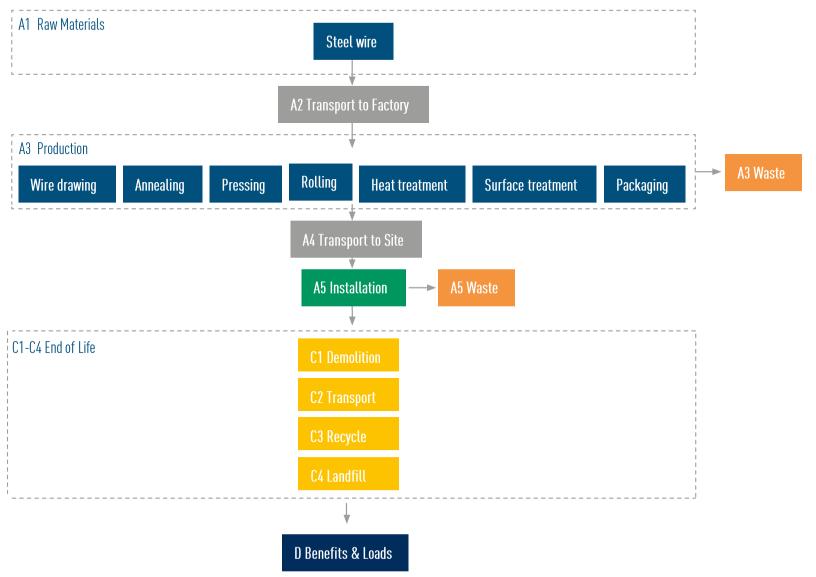
It is assumed that 100 % of the waste is collected and transported to the waste treatment centre, the transport distance is assumed to be 50 km by lorry (CO2). Approximately 85 % of steel is assumed to be recycled based on World Steel Association, 2020 (C3). It is assumed that the remaining 15 % of steel is taken to landfill for final disposal (C4). Due to the recycling process, the end-of-life product is converted into recycled steel, while the wooden pallet is incinerated for energy recovery (D).



MANUFACTURING PROCESS







LIFF-CYCLF ASSESSMENT





CUT-OFF CRITFRIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	Allocated by mass or volume
Packaging material	Allocated by mass or volume
Ancillary materials	Allocated by mass or volume
Manufacturing energy and waste	Allocated by mass or volume

AVERAGES AND VARIABILITY

Type of average No averaging Averaging method Not applicable Variation in GWP-fossil for A1-A3 - %

ICA SOFTWARF AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.8, Plastics Europe, Federal LCA Commons and One Click LCA databases as sources of environmental data

ENVIRONMENTAL IMPACT DATA





CORE ENVIRONMENTAL IMPACT INDICATORS - EN 15804+A2, PEF

Impact category	Unit	A 1	A2	A 3	A1-A3	A4	A 5	B1	B2	В3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total ¹⁾	kg CO ₂ e	2,66E+00	6,21E-02	4,61E-01	3,18E+00	9,30E-03	1,14E-01	MND	MNR	4,69E-03	1,86E-02	7,91E-04	-7,51E-01						
GWP – fossil	kg CO _z e	2,65E+00	6,20E-02	5,72E-01	3,28E+00	9,29E-03	2,32E-03	MND	MNR	4,69E-03	1,86E-02	7,90E-04	-7,52E-01						
GWP – biogenic	kg CO ₂ e	0,00E+00	0,00E+00	-1,12E-01	-1,12E-01	0,00E+00	1,12E-01	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
GWP – LULUC	kg CO ₂ e	4,93E-03	2,29E-05	4,47E-04	5,40E-03	3,61E-06	1,74E-06	MND	MNR	1,73E-06	2,44E-05	7,46E-07	8,54E-04						
Ozone depletion pot.	kg CFC- ₁₁ e	1,69E-07	1,43E-08	9,16E-08	2,75E-07	2,19E-09	1,80E-10	MND	MNR	1,08E-09	2,30E-09	3,20E-10	-2,02E-08						
Acidification potential	mol H*e	5,25E-02	2,61E-04	1,03E-03	5,38E-02	3,03E-05	1,10E-05	MND	MNR	1,99E-05	2,36E-04	7,43E-06	-2,82E-03						
EP-freshwater ²⁾	kg Pe	1,54E-04	5,08E-07	6,68E-06	1,61E-04	7,88E-08	5,40E-08	MND	MNR	3,84E-08	9,98E-07	8,28E-09	-6,25E-06						
EP-marine	kg Ne	4,01E-03	7,70E-05	2,88E-04	4,37E-03	6,65E-06	1,37E-05	MND	MNR	5,90E-06	4,99E-05	2,57E-06	3,08E-05						
EP-terrestrial	mol Ne	2,07E-01	8,50E-04	2,64E-03	2,11E-01	7,38E-05	3,30E-05	MND	MNR	6,51E-05	5,77E-04	2,83E-05	-7,75E-03						
POCP ("smog") ³⁾	kg NMV0Ce	1,10E-02	2,73E-04	1,24E-03	1,25E-02	2,86E-05	1,27E-05	MND	MNR	2,08E-05	1,59E-04	8,23E-06	-4,36E-03						
ADP-minerals & metals ⁴⁾	kg Sbe	1,52E-04	1,46E-07	1,98E-06	1,54E-04	2,26E-08	2,23E-08	MND	MNR	1,10E-08	2,51E-06	1,82E-09	-2,40E-05						
ADP-fossil resources	MJ	3,07E+01	9,33E-01	9,62E+00	4,13E+01	1,46E-01	2,05E-02	MND	MNR	7,05E-02	2,52E-01	2,17E-02	-6,23E+00						
Water use ⁵⁾	m³e depr.	1,78E+00	4,17E-03	1,38E+02	1,40E+02	6,50E-04	9,02E-04	MND	MNR	3,15E-04	4,89E-03	6,87E-05	3,19E-01						

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential, 2) EP = Eutrophication potential, Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get P04e; 3) P0CP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and lonizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.





ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS - EN 15804+A2, PEF

Impact category	Unit	A1	A2	A 3	A1-A3	A 4	A 5	B1	B2	В3	B4	B5	В6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence	5,86E-07	7,15E-09	1,38E-08	6,07E-07	1,06E-09	1,56E-10	MND	MNR	5,41E-10	3,09E-09	1,50E-10	-2,68E-08						
lonizing radiation ⁶⁾	kBq U235e	2,12E-01	4,44E-03	2,07E-02	2,37E-01	6,97E-04	1,95E-04	MND	MNR	3,36E-04	2,81E-03	9,80E-05	7,11E-03						
Ecotoxicity (freshwater)	CTUe	1,42E+02	8,39E-01	3,98E+00	1,47E+02	1,29E-01	9,50E-02	MND	MNR	6,34E-02	1,14E+00	1,41E-02	-1,67E+01						
Human toxicity, cancer	CTUh	2,14E-08	2,06E-11	1,40E-10	2,16E-08	3,17E-12	4,14E-12	MND	MNR	1,56E-12	3,50E-11	3,53E-13	7,96E-09						
Human tox. non-cancer	CTUh	1,35E-07	8,30E-10	2,66E-09	1,38E-07	1,25E-10	9,56E-11	MND	MNR	6,27E-11	1,56E-09	9,24E-12	4,77E-08						
SQP ⁷⁾	-	9,03E+00	1,07E+00	7,56E+00	1,77E+01	1,67E-01	1,95E-02	MND	MNR	8,12E-02	5,08E-01	4,63E-02	-5,82E+00						

⁶⁾ EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A 3	A1-A3	A 4	A 5	B1	B2	B3	B4	B5	В6	B7	C1	C2	C3	C4	D
Renew. PER as energy ⁸⁾	MJ	2,83E+00	1,05E-02	3,20E+00	6,04E+00	1,64E-03	1,51E-03	MND	MNR	7,94E-04	4,47E-02	1,88E-04	-9,32E-01						
Renew. PER as material	MJ	0,00E+00	0,00E+00	1,08E+00	1,08E+00	0,00E+00	-1,08E+00	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Total use of renew. PER	MJ	2,83E+00	1,05E-02	4,27E+00	7,12E+00	1,64E-03	-1,08E+00	MND	MNR	7,94E-04	4,47E-02	1,88E-04	-9,32E-01						
Non-re. PER as energy	MJ	3,07E+01	9,33E-01	8,58E+00	4,02E+01	1,46E-01	2,05E-02	MND	MNR	7,05E-02	2,52E-01	2,17E-02	-6,23E+00						
Non-re. PER as material	MJ	0,00E+00	0,00E+00	7,45E-03	7,45E-03	0,00E+00	-7,45E-03	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Total use of non-re. PER	MJ	3,07E+01	9,33E-01	8,59E+00	4,02E+01	1,46E-01	1,30E-02	MND	MNR	7,05E-02	2,52E-01	2,17E-02	-6,23E+00						
Secondary materials	kg	5,35E-01	2,59E-04	4,69E-02	5,82E-01	4,04E-05	3,50E-05	MND	MNR	1,96E-05	2,81E-04	4,55E-06	5,50E-01						
Renew. secondary fuels	MJ	2,33E-04	2,61E-06	4,00E-03	4,23E-03	4,07E-07	1,99E-07	MND	MNR	1,97E-07	1,46E-05	1,19E-07	1,86E-03						
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Use of net fresh water	m³	2,52E-02	1,21E-04	-1,98E-03	2,33E-02	1,88E-05	1,30E-05	MND	MNR	9,13E-06	1,48E-04	2,37E-05	-2,14E-02						

⁸⁾ PER = Primary energy resources.





END OF LIFE - WASTE

Impact category	Unit	A 1	A2	A 3	A1-A3	A 4	A 5	B1	B2	В3	B4	B5	В6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	8,83E-01	1,24E-03	2,59E-02	9,10E-01	1,92E-04	3,72E-04	MND	MNR	9,34E-05	1,71E-03	0,00E+00	-4,76E-01						
Non-hazardous waste	kg	4,98E+00	2,03E-02	1,74E-01	5,18E+00	3,15E-03	1,39E-02	MND	MNR	1,54E-03	5,47E-02	1,50E-01	-1,57E+00						
Radioactive waste	kg	8,23E-05	6,24E-06	1,78E-05	1,06E-04	9,81E-07	9,05E-08	MND	MNR	4,71E-07	1,48E-06	0,00E+00	4,99E-07						

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A 2	A 3	A1-A3	A 4	A 5	B1	B2	B3	B4	B5	B6	В7	C1	C2	C3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Materials for recycling	kg	0,00E+00	0,00E+00	7,80E-02	7,80E-02	0,00E+00	5,82E-02	MND	MNR	0,00E+00	8,50E-01	0,00E+00	0,00E+00						
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	8,15E-02	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00						

ENVIRONMENTAL IMPACTS - EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A 3	A1-A3	A 4	A 5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO ₂ e	2,57E+00	6,14E-02	5,65E-01	3,20E+00	9,20E-03	1,23E-02	MND	MNR	4,64E-03	1,83E-02	7,74E-04	-6,93E-01						
Ozone depletion Pot.	kg CFC- ₁₁ e	1,58E-07	1,13E-08	7,83E-08	2,48E-07	1,73E-09	1,48E-10	MND	MNR	8,55E-10	1,86E-09	2,53E-10	-3,03E-08						
Acidification	kg SO ₂ e	3,13E-02	2,03E-04	8,05E-04	3,23E-02	2,46E-05	8,56E-06	MND	MNR	1,54E-05	1,91E-04	5,61E-06	-2,23E-03						
Eutrophication	kg PO ³ e	1,04E-02	4,61E-05	3,32E-04	1,07E-02	5,37E-06	3,15E-05	MND	MNR	3,52E-06	6,30E-05	1,21E-06	-1,20E-03						
POCP ("smog")	kg C ₂ H ₄ e	9,53E-04	7,95E-06	5,58E-05	1,02E-03	1,13E-06	2,74E-06	MND	MNR	6,03E-07	7,22E-06	2,35E-07	-5,76E-04						
ADP-elements	kg Sbe	1,52E-04	1,41E-07	1,93E-06	1,54E-04	2,20E-08	2,20E-08	MND	MNR	1,07E-08	2,50E-06	1,79E-09	-2,40E-05						
ADP-fossil	MJ	3,07E+01	9,33E-01	9,61E+00	4,12E+01	1,46E-01	2,05E-02	MND	MNR	7,05E-02	2,52E-01	2,17E-02	-6,23E+00						

VERIFICATION STATEMENT





VERIFICATION PROCESS FOR THIS FPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency: the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier: I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Sarah Curpen, as an authorized verifier acting for EPD Hub Limited





